

Date: Tuesday, 4/18/2006 10:04:33 AM
 User: Kim Johnston

Process Sheet

18

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 350 UTILITY-POD ACCESSORIES KIT		
Job Number	: 26679			Part Number	: K10002	
Estimate Number	: 10244			Drawing Number	: K10002 REV A	
P.O. Number	: N/A			Project Number	: N/A	
This Issue	: 4/18/2006		S.O. No. : N/A	Drawing Revision	: A	
Prsht Rev.	: NC			Material	: N/A	
First Issue	: N/A		Type : SMALL /MED FAB	Due Date	: 5/2/2006	
Previous Run	: N/A			Qty:	2 Um: Each	
Written By	: See J/A Comment Below					
Checked & Approved By	: J/A 06-04-18					
Comment	: Est Rev:C 00.06.26 Revised per ECN 296, new dwg K10002 rev. A EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	KJ 06-04-27 (2)
		Comment: DOCUMENT CONTROL Photocopy paper work for D350-602-011, D350-602-012, & D10002, and labels per PPP K10002 CHG002	
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D22301	Mounting Lug	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 4 D2230-1 Lug B25553 ✓	
4.0	D22303	Mounting Lug	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 4 D2230-3 Clamp B26203 ✓	
5.0	D23241	Strut Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2324-1 Strut B25320 ✓	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/18/2006 10:04:33 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 UTILITY-POD ACCESSORIES KIT

Job Number: 26679

Part Number: K10002

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	D2523	Mounting Bracket
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Qty Part Number Description Batch 2 D2523 Mounting Bracket <u>821517</u> ✓		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Qty Part Number Description Batch 2 D2524 Side Plate <u>821245</u> ✓		
8.0	AN37A	Bolt
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 4 AN3-7A Bolt <u>M5288</u> ✓		
9.0	AN315A	Bolt
Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number Description Batch 8 AN3-15A Bolt <u>M4526</u> ✓		
10.0	AN412A	Bolt
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 1 AN4-12A Bolt <u>M100273</u> ✓		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/18/2006 10:04:33 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 UTILITY-POD ACCESSORIES KIT

Job Number: 26679

Part Number: K10002

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

11.0	AN413A	Bolt
------	--------	------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Qty Part Number Description Batch
8 AN4-13A Bolt M100564 ✓

12.0	AN416A	Bolt
------	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:
Qty Part Number Description Batch
4 AN4-16A Bolt M18949 ✓

13.0	AN960JD10	Washer
------	-----------	--------



Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:
Qty Part Number Description Batch
24 AN960JD10 Washer M100793 ✓

14.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 26.0000 Each(s)/Unit Total : 52.0000 Each(s)

Pick:
Qty Part Number Description Batch
26 AN960JD416 Washer M100575 ✓

15.0	MS210423	USE MS21042L3
------	----------	---------------



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:
Qty Part Number Description Batch
12 MS21042-3 Nut (or MS21042L3) M18917 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/05/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/18/2006 10:04:34 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: 350 UTILITY-POD ACCESSORIES KIT
Job Number: 26679		Part Number: K10002
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
16.0	MS210424 	USE MS21042L4 
Comment: Qty.: 13.0000 Each(s)/Unit Total : 26.0000 Each(s) Pick: Qty Part Number Description Batch 13 MS21042-4 Nut (or MS21042L4) MS21042-4 M100743 ✓ 1 Document package from Step 2 _____ <i>fb 06/05/02 (2)</i>		
17.0	QC4 	INSPECT 100% KITS FOR COMPLETENESS 
Comment: INSPECT 100% KITS FOR COMPLETENESS <i>114/5/3 (2)</i>		
18.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP k10002 Location: <i>NEVC</i> <i>P06/5/4 (2)</i>		
19.0	DC 	DOCUMENT CONTROL 
Comment: DOCUMENT CONTROL Inspection Level 21 <i>DP 06/05/04 (2)</i>		
Job Completion  <i>u 06-05-04</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. K10002	REV. A SHEET 1 OF 1
DATE 00.06.01		TITLE HELI-UTILITY POD KIT	SCALE NTS
A	00.06.01	NEW ISSUE	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING HELI-UTILITY-POD INSTALLATIONS:

AIRCRAFT	INSTALLATION
AS350	D350-602-011
	D350-602-012

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10002	D350-602-011 D350-602-012
D2230-1	4	4
D2230-3	4	4
D2324-1	1	1
D2523	2	2
D2524	2	2
AN3-7A	4	4
AN3-15A	8	8
AN4-12A	1	1
AN4-13A	8	8
AN4-16A	4	4
AN960JD10	24	24
AN960JD416	26	26
MS21042-3 (OR L3)	12	12
MS21042-4 (OR L4)	13	13

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *26679*

Copyright © 2000 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.